

# Safety Data Sheet



## Section 1: Identification

**Product Identifier:** Injex® 2-Cycle TC-W3® Motor Oil  
**Other means of identification: SDS Number:** Phillips 66 Injex® 2-Cycle TC-W3® Motor Oil  
**426140AU**  
**Intended Use:** 2-Cycle Engine Oil  
**Uses Advised Against:** All others  
**Emergency Health and Safety Number:** 1300 219 704 (within Australia Only)

**Manufacturer:** Phillips 66 Lubricants P.O. Box 4428 Houston, TX 77210

**Australian Importers:**

Oil & Energy Pty Ltd; 20 Ambitious Link, Bibra Lake WA 6163  
Pacific Petroleum Products Pty Ltd; 1628 Ipswich Rd Rocklea QLD 4106  
Petrogas Pty Ltd; 58 - 66 Ajax Rd Altona VIC 3018

**SDS Information:** Call 1300 744 554 or visit [www.Phillips66Lubricants.com.au](http://www.Phillips66Lubricants.com.au)

## Section 2: Hazards Identification

**Classified Hazards**

H315 -- Skin corrosion/irritation -- Category 2  
H336 -- Specific target organ toxicity (single exposure) -- Category 3  
H411 -- Hazardous to the aquatic environment, chronic toxicity -- Category 2

**Other Hazards**

None Known

### Label Elements



**WARNING**

Causes skin irritation  
May cause drowsiness or dizziness  
Toxic to aquatic life with long lasting effects



Avoid breathing dust/fume/gas/mist/vapours/spray; Wash thoroughly after handling; Use only outdoors or in a well-ventilated area; Avoid release to the environment; Wear protective gloves / protective clothing / eye protection / face protection; IF ON SKIN: Wash with plenty of soap and water; If skin irritation occurs: Get medical advice/attention; IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing; Call a POISON CENTER or doctor/physician if you feel unwell; Take off contaminated clothing and wash before reuse; Collect spillage; Store in a well-ventilated place. Keep container tightly closed; Dispose of contents/container to approved disposal facility

## Section 3: Composition / Information on Ingredients

Chemical Name	CASRN	Concentration <sup>1</sup>
Distillates, petroleum, solvent-refined heavy paraffinic	64741-88-4	>35
Petroleum distillates, hydrotreated light	64742-47-8	<30
Non-Hazardous Materials	VARIOUS	<35

<sup>1</sup> All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## Section 4: First Aid Measures

**Eye Contact:** If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

**Skin Contact:** Remove contaminated shoes and clothing, and flush affected area(s) with large amounts of water. If skin surface is damaged, apply a clean dressing and seek medical attention. If skin surface is not damaged, cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops, seek medical attention. Wash contaminated clothing before reuse.

**Inhalation (Breathing):** First aid is not normally required. If breathing difficulties develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. Seek immediate medical attention.

**Ingestion (Swallowing):** First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.

**Most important symptoms and effects, both acute and delayed:** While significant vapor concentrations are not likely, high concentrations can cause minor respiratory irritation, headache, drowsiness, dizziness, loss of coordination, disorientation and fatigue. Ingestion can cause irritation of the digestive tract, nausea, diarrhea, and vomiting. Dry skin and possible irritation with repeated or prolonged exposure.

**Notes to Physician:** Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

## Section 5: Fire-Fighting Measures

### NFPA 704 Hazard Class

Health: 1 Flammability: 1 Instability: 0



0 (Minimal)  
1 (Slight)  
2 (Moderate)  
3 (Serious)  
4 (Severe)

**Extinguishing Media:** Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

### Specific hazards arising from the chemical

**Unusual Fire & Explosion Hazards:** This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

**Hazardous Combustion Products:** Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

**Special protective actions for firefighters:** For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

## Section 6: Accidental Release Measures

**Personal precautions, protective equipment and emergency procedures:** This material may burn, but will not ignite readily. Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

**Environmental Precautions:** Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. If spills occur into or upon sewers and waterways, inform local water authorities and EPA in accordance with local regulations.

**Methods and material for containment and cleaning up:** Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

## Section 7: Handling and Storage

**Precautions for safe handling:** Keep away from flames and hot surfaces. Wash thoroughly after handling. Wear protective gloves/clothing and eye/face protection. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Used motor oils have been shown to cause skin cancer in mice after repeated application to the skin without washing. Brief or intermittent skin contact with used motor oil is not expected to cause harm if the oil is thoroughly removed by washing with soap and water. Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

**Conditions for safe storage:** Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

## Section 8: Exposure Controls / Personal Protection

Chemical Name	ACGIH	OSHA	Other
Distillates, petroleum, solvent-refined heavy paraffinic	TWA: 5mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup> as Oil Mist, if Generated	TWA: 5mg/m <sup>3</sup> as Oil Mist, if Generated	---
Petroleum distillates, hydrotreated light	TWA: 200 mg/m <sup>3</sup> Skin based on Kerosene 8008-20-6	---	Based on Stoddard Solvent

**Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.**

**Engineering controls:** If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

**Eye/Face Protection:** The use of eye protection that meets or exceeds AS/NZS 1337 is recommended to protect against potential eye contact, irritation, or injury. Depending on conditions of use, a face shield may be necessary.

**Skin/Hand Protection:** The use of gloves impervious to the specific material handled is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Depending on exposure and use conditions, additional protection may be necessary to prevent skin contact including use of items such as chemical resistant boots, aprons, arm covers, hoods, coveralls, or encapsulated suits. Suggested protective materials: Nitrile

**Respiratory Protection:** No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. Select a filter suitable for combined particulate/organic gases and vapours [boiling point >65°C(149 °F)].

**Other Protective Equipment:** Eye wash and quick-drench shower facilities should be available in the work area. Thoroughly clean shoes and wash contaminated clothing before reuse.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

## Section 9: Physical and Chemical Properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

<b>Appearance:</b> Purple	<b>Flash Point:</b> Minimum 203 °F / 95 °C
<b>Physical Form:</b> Liquid	<b>Test Method:</b> Pensky-Martens Closed Cup (PMCC), ASTM D93, EPA 1010
<b>Odor:</b> Petroleum	<b>Initial Boiling Point/Range:</b> No data
<b>Odor Threshold:</b> No data	<b>Vapor Pressure:</b> <1 mm Hg
<b>pH:</b> Not applicable	<b>Partition Coefficient (n-octanol/water) (Kow):</b> No data
<b>Vapor Density (air=1):</b> >1	<b>Melting/Freezing Point:</b> No data
<b>Upper Explosive Limits (vol % in air):</b> No data	<b>Auto-ignition Temperature:</b> No data
<b>Lower Explosive Limits (vol % in air):</b> No data	<b>Decomposition Temperature:</b> No data
<b>Evaporation Rate (nBuAc=1):</b> <1	<b>Specific Gravity (water=1):</b> 0.87 - 0.88 @ 60°F (15.6°C)
<b>Particle Size:</b> N/A	<b>Bulk Density:</b> 7.24 - 7.33 lbs/gal
<b>Percent Volatile:</b> Negligible	<b>Viscosity:</b> 9.1 - 9.5 cSt @ 100°C; 51.9 - 63.5 cSt @ 40°C
<b>Flammability (solid, gas):</b> Not applicable	<b>Solubility in Water:</b> Negligible

## Section 10: Stability and Reactivity

**Reactivity:** Not chemically reactive.

**Chemical stability:** Stable under normal ambient and anticipated conditions of use.

**Possibility of hazardous reactions:** Hazardous reactions not anticipated.

**Conditions to avoid:** Extended exposure to high temperatures can cause decomposition. Avoid all possible sources of ignition.

**Incompatible materials:** Avoid contact with strong oxidizing agents and strong reducing agents.

**Hazardous decomposition products:** Not anticipated under normal conditions of use. During use in engines, contamination of oil with low levels of hazardous fuel combustion by-products may occur. Repeated and prolonged skin contact can cause drying and cracking.

## Section 11: Toxicological Information

### Information on Toxicological Effects of Substance/Mixture

#### Substance / Mixture

Acute Toxicity	Hazard	Additional Information	LC50/LD50 Data
Inhalation	Unlikely to be harmful		>5 mg/L (mist, estimated)
Dermal	Unlikely to be harmful		> 2 g/kg (estimated)
Oral	Unlikely to be harmful		> 5 g/kg (estimated)

**Aspiration Hazard:** Not expected to be an aspiration hazard.

**Skin Corrosion/Irritation:** Causes skin irritation. Repeated exposure may cause skin dryness or cracking.

**Serious Eye Damage/Irritation:** Causes mild eye irritation.

**Skin Sensitization:** No information available on the mixture, however none of the components have been classified for skin sensitization (or are below the concentration threshold for classification).

**Respiratory Sensitization:** No information available.

**Specific Target Organ Toxicity (Single Exposure):** May cause drowsiness and dizziness. Based on component information

**Specific Target Organ Toxicity (Repeated Exposure):** No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

**Carcinogenicity:** No information available on the mixture, however none of the components have been classified for carcinogenicity (or are below the concentration threshold for classification).

**Germ Cell Mutagenicity:** No information available on the mixture, however none of the components have been classified for germ cell mutagenicity (or are below the concentration threshold for classification).

**Reproductive Toxicity:** No information available on the mixture, however none of the components have been classified for reproductive toxicity (or are below the concentration threshold for classification).

#### Information on Toxicological Effects of Components

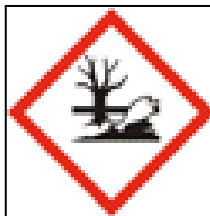
##### Distillates, petroleum, solvent-refined heavy paraffinic

*Carcinogenicity:* This oil has been highly refined by a variety of processes to reduce aromatics and improve performance characteristics. It meets the IP-346 criteria of less than 3 percent PAH's and is not considered a carcinogen by the International Agency for Research on Cancer.

##### Petroleum distillates, hydrotreated light

*Carcinogenicity:* Petroleum middle distillates have been shown to cause skin tumors in mice following repeated and prolonged skin contact. Follow-up studies have shown that these tumors are produced through a non-genotoxic mechanism associated with frequent cell damage and repair, and that they are not likely to cause tumors in the absence of prolonged skin irritation.

## Section 12: Ecological Information



#### GHS Classification:

**H411 -- Hazardous to the aquatic environment, chronic toxicity -- Category 2**

Toxic to aquatic life with long lasting effects.

**Toxicity:** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

**Persistence and Degradability:** The hydrocarbons in this material are not readily biodegradable, but since they can be degraded by microorganisms, they are regarded as inherently biodegradable.

**Bioaccumulative Potential:** Log Kow values measured for the hydrocarbon components of this material are greater than 5.3, and therefore regarded as having the potential to bioaccumulate. In practice, metabolic processes may reduce bioconcentration.

**Mobility in Soil:** Volatilization to air is not expected to be a significant fate process due to the low vapor pressure of this material. In water, base oils will float and spread over the surface at a rate dependent upon viscosity. There will be significant removal of hydrocarbons from the water by sediment adsorption. In soil and sediment, hydrocarbon components will show low mobility with adsorption to sediments being the predominant physical process. The main fate process is expected to be slow biodegradation of the hydrocarbon constituents in soil and sediment.

**Other adverse effects:** None anticipated.

## Section 13: Disposal Considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations. This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the SDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste. This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle used oil in accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

## Section 14: Transport Information

**U.S. Department of Transportation (DOT)**

**Shipping Description:** Aquatic toxicity studies indicate this material may be classified as a Marine Pollutant under IMDG Code. It is not currently regulated as a marine pollutant by the USDOT. If there is not a Shipping Description or other DOT marking, labeling, placarding and packaging references shown in this section, it is not regulated as a hazardous material by the USDOT.

; Non-Bulk shipments by land are not regulated. ;

**Note:** If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil)

**International Maritime Dangerous Goods (IMDG)**

**Shipping Description:** UN3082, Environmentally hazardous substance, liquid, n.o.s., ( Petroleum distillates ), 9, III, Marine Pollutant

**Non-Bulk Package Marking:** UN3082, Environmentally hazardous substance, liquid, n.o.s., (Petroleum distillates), [Marine Pollutant Mark]

**Labels:** Class 9

**Placards/Marking (Bulk):** Class 9 / 3082

**Packaging - Non-Bulk:** P001, LP01

**EMS:** F-A, S-F

**Note:** U.S. DOT compliance requirements may apply. See 49 CFR 171.22, 23 & 25. Note: Marine Pollutant Mark not required if container is < 5 L or 5 kg

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:**

Not applicable

**International Civil Aviation Org. / International Air Transport Assoc. (ICAO/IATA)**

**UN/ID #:** UN3082

**Proper Shipping Name:** Environmentally hazardous substance, liquid, n.o.s. (Petroleum distillates)

**Hazard Class/Division:** 9

**Packing Group:** III

**Non-Bulk Package Marking:** Environmentally hazardous substance, liquid, n.o.s. (Petroleum distillates), UN3082, [Environmentally Hazardous Substance Mark] (if > 5L container)

**Labels:** Class 9

**ERG Code:** 9L

**Note:** U.S. DOT compliance requirements may apply. See 49 CFR 171.22, 23 & 24. Note: Environmentally Hazardous Substance Mark not required if container is < 5 L or 5 kg

	LTD. QTY	Passenger Aircraft	Cargo Aircraft Only
<b>Packaging Instruction #:</b>	Y964	964	964
<b>Max. Net Qty. Per Package:</b>	30 kg	450 L	450 L

**Section 15: Regulatory Information**

**CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):**

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

**CERCLA/SARA - Section 311/312 (Title III Hazard Categories)**

**Acute Health Hazard:** Yes

**Chronic Health Hazard:** No

**Fire Hazard:** No

**Pressure Hazard:** No

**Reactive Hazard:** No

**CERCLA/SARA - Section 313 and 40 CFR 372:**

This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

**EPA (CERCLA) Reportable Quantity (in pounds):**

This material does not contain any chemicals with CERCLA Reportable Quantities.



**California Proposition 65:**

This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

**International Hazard Classification**

**Canada:**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the Regulations.

**WHMIS Hazard Class:**

D2B - Toxic materials

**Australia:**

Not classified as hazardous according to criteria of NOHSC Australia. All components are either listed on the AICS, or are not regulated under AICS. Not classified as a scheduled poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Section 16: Other Information**

Date of Issue:	Previous Issue Date:	SDS Number:	Status:
25-Mar-2014	06-Sep-2011	426140AU	FINAL

**Revised Sections or Basis for Revision:**

Format change; Composition (Section 3)

**Precautionary Statement(s):**

- P261 - Avoid breathing dust/fume/gas/mist/vapours/spray
- P264 - Wash thoroughly after handling
- P271 - Use only outdoors or in a well-ventilated area
- P273 - Avoid release to the environment
- P280 - Wear protective gloves / protective clothing / eye protection / face protection
- P302+P352 - IF ON SKIN: Wash with plenty of soap and water
- P332+P313 - If skin irritation occurs: Get medical advice/attention
- P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- P312 - Call a POISON CENTER or doctor if you feel unwell
- P362 - Take off contaminated clothing and wash before reuse
- P391 - Collect spillage
- P403+P233 - Store in a well-ventilated place. Keep container tightly closed
- P501 - Dispose of contents/container to approved disposal facility

**Guide to Abbreviations:**

ACGIH = American Conference of Governmental Industrial Hygienists; ADG = Australian Dangerous Goods Code; AICS = Australian Inventory of Chemical Substances; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NOHSC = National Occupational Health and Safety Commission; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

**Disclaimer of Expressed and implied Warranties:**

The information presented in this Safety Data Sheet is based on data believed to be accurate as of the date this Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.